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Welding

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## Welding

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## Welding

Aws Asme A5 18 E70c

Class: E70C-6M. AWS: A5.18.

Metal Cored Wire ... Class:

E70C-6M ASME SFA A5.18

Alloy: E70C-6M. Weld

Process: Mig Welding Process

TYPICAL APPLICATION: E70C-6M

is designed for welding of

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### Welding

490MPa high tensile steel with only Ar/CO ? gas mixtures. It is especially suitable for welding and has a high tolerance to primer.

...

E70C-6M - WeldWireWeldWire



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## Welding

### CUSTOMER ASSISTANCE POLICY

The Lincoln Electric Company is manufacturing and selling high quality welding equipment, consumables, and cutting equipment.

AWS A5.18/A5.18M: E70C-6M-H4

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Welding

AWS A5.36/A5.36M: E70T15 ...

AWS/ASME A5.18 E70C-6MH4 CWB  
W48-06 E492C-6M-H4

Outstanding Features ? MX-  
A70C6LF has lower fume and  
spatter generation than  
conventional metal cored  
wire. ? Its cored metal

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## Welding

powder has higher deposition rates than solid wire or even flux cored wire. High deposition rate with excellent weldability is created by a wide spray-transfer range 0 5 10

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Welding

AWS/ASME A5.18 E70C-6MH4 MX-  
A70C6LF - Exocor

SPECIFICATIONS;ANSI/AWS

A5.18 E70C-6M ASME SFA A5.18

E70C-6M EAST COAST GULF

COAST WEST COAST 7010-G

Reames Rd 4755 Alpine Drive

#100A 8535 Utica Ave

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# Get Free Aws Asme A5 18 E70c 6m Mx A70c6lf Kobelco Welding

70C-6M Carbon Steel U.S.  
ALLOY CO. Metal-Cored Wire  
AWS A5.18 and ASME SFA5.18  
electrodes are used for GMAW  
and GTAW when bare solid  
electrode/rod is used. They  
are commonly listed as

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Welding

ER70S-2, ER70S-3, etc. These are solid bare wire electrodes for carbon and high strength low alloy steels.

ASME IX- Electrode  
Classification - ASME

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## Welding

(mechanical) Code ...

E70C-6M metal-cored welding wire combines the efficiencies of solid (GMAW) wires with high productivity rates of flux-cored (FCAW) wires-low fume generation rates, high efficiencies, no



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### Welding

slag to clean or remove-with  
all the advantages cored  
wires have over solid wires-  
no "cold lap" or lack of  
sidewall fusion, pure spray  
achievement with 75-80%  
argon/balance carbon  
dioxide, faster travel ...

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E70C-6M - Welding Material  
Sales

Tru-Core® MC 70C AWS E70C-6M  
H4, E70C-3M H4 DESCRIPTION

Tru-Core® MC 70C is a metal  
cored, gas shielded  
electrode intended for gas

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## Welding

metal arc welding with shielding gas blends of 75-95% Argon, balance Carbon Dioxide. Designed to weld carbon steels and certain low alloy steels, in applications demanding higher

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Tru-Core® MC 70C AWS E70C-6M  
H4, E70C-3M H4  
AWS A5.18/A5.18M:2005 An  
American National Standard  
Approved by American  
National Standards Institute  
June 9, 2005 Specification

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Welding

for Carbon Steel Electrodes  
and Rods for Gas Shielded  
Arc Welding Supersedes AWS  
A5.18/A5.18M:2001 Prepared  
by AWS A5 Committee on  
Filler Metals and Allied  
Materials Under the  
Direction of AWS Technical

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Welding  
Activities ...

Specification for Carbon  
Steel Electrodes ... - AWS  
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Topic American Welding  
Society Services / Technical  
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Welding

Does E70C-6M welded with  
90Ar/10CO2 conform with  
A5.18? By BillC Date  
09-04-2014 17:14 Clause  
5.3.4 of D1.1 says FCAW and  
GMAW electrodes <60ksi yield  
shall conform with A5.18 or  
A5.20. E70C-6M electrodes

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## Welding

are qualified using Argon  
with 20-25% CO<sub>2</sub>.

Does E70C-6M welded with  
90Ar/10CO<sub>2</sub> conform with  
A5.18?

74 ? THE LINCOLN ELECTRIC  
COMPANY Metalshield® MC-6



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Welding

METAL-CORED (GMAW-C) WIRE

Welding Positions Typical

Applications All

Robotics/Hard automation

Automotive Structural

fabrication

METAL-CORED (GMAW-C) WIRE

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Welding

Metalshield MC-6

SPECIFICATION COMPLIANCE:

AISI/AWS A5.18 & ASME SFA

5.18 ER 70S-6 DESCRIPTION:

ER70S-6 is a premium mild steel solid wire formulated to provide high quality welds and trouble-free

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## Welding

performance from heavy duty, high speed, spray transfer applications all the way to light duty low speed, short-arc applications.

TECHNICAL SPECIFICATION  
SHEET

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Welding

E70C-6M H4 per AWS A5.18  
ASME SFA 5.18 DNV Grade III  
Y40MS CWB E491C-6M H4 Bureau  
Veritas SA 3YM Lloyd's  
Register of Shipping, Grade  
3S and 3Y40S H15  
Germanischer Lloyd 3Y0H5S  
ABS Grade 3SA, 3YSA

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## Welding

Shielding Gas: 75-90% Ar/bal  
CO<sub>2</sub>, 35-50 cfh  
Welding  
Positions: CV Spray – flat,  
horizontal, vertical down  
Pulse and short arc – all  
positions ...

METAL-CORED & SELF-SHIELDED

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Welding

FLUX-CORED WIRE WELDING ...

Certification: AWS A5.1 ASME

SFA A5.1. Weld Process:

Shielded Manual Metal Arc

Electrodes. AWS Chemical

Composition Requirements Not

Specified In AWS

Specifications. Application

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Welding

E6011 all position electrode is designed for AC welding. Used primarily for welding mild steels, A36, A283, A515 or A516

Products Archive -  
WeldWireWeldWire

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Welding

AWS/ASME A5.18 E70C-6M CWB

W48-06 E492C-6M-H4

Outstanding Features ?MX-

A70C6LF has lower fume and

spatter generation than

conventional metal cored

wire. ? Its cored metal

powder has higher deposition



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## Welding

rates than solid wire or even flux cored wire. High deposition rate with excellent weldability is created by a wide spray-transfer range 0 5 10 15 20 25 30

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Welding

AWS/ASME A5.18 E70C-6M MX-A70C6LF - Welding Engineers Coreweld C6 was developed and "fine-tuned" especially for hand-held, automatic and robotic welding in the automotive industry, as well as rail car manufacturing,

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## Welding

structural welding and other similar applications.

COREWELD C6 - ESAB  
excess of 20 lbs/hr. with  
efficiencies of 95% and  
greater, FabCOR 86R is  
designed to weld mild steels

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### Welding

in either single-or multi-pass applications. It has

high operator-appeal,

producing an extremely

smooth arc along with low

spatter and ... • AWS A5.18,

E70C-6M H4, ASME SFA 5.18,

E70C-6M H4 • ABS 80% Ar/20%

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Welding

CO2 3SA, 3YSA • Bureau  
Veritas ...

FabCOR 86R - American  
Welding Society

AWS A5.18 / ASME SFA5.18

E70C-6M JIS Z3313 T49 3

T15-0 M A H5 EN ISO 17632-A-

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Welding

T 42 3 M M 3 H5

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200LPI Toepassingen Gevulde  
lasdraad voor de scheepsbouw  
en bruggen industrie. Ideaal  
voor automatisatie met  
robot.

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Supercored 70NS AWS A5.18 /  
ASME SFA5.18 E70C-6M JIS  
Z3313 ...  
E70C-6M DATA SHEET .  
Pinnacle Alloys E70C-6M /  
Premier 70C-6M . AWS CLASS  
E70C-6M . CODE AND

# Get Free Aws Asme A5 18 E70c 6m Mx A70c6lf Kobelco

Welding

SPECIFICATION DATA: AWS  
A5.18 ASME SFA 5.18; UNS  
W07706 . DESCRIPTION:

Pinnacle Alloys E70C-6M is a  
metal cored electrode  
intended for both single  
pass and multipass  
applications. These



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## Welding

electrodes are characterized  
by spray arc and excellent  
bead wash

E70C-6M DATA SHEET -  
Pinnacle Alloys

Coreweld 70 is a tubular  
wire containing ingredients

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### Welding

primarily comprised of metal powder along with additional arc stabilizers and alloying elements.

COREWELD 70 - ESAB

jis aws z3313 t 49j o t15-o  
c a-u t 49j o c z3313 t 49j

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## Welding

o t15-1 ca-u a5.20 e71t-1c  
z3313 t 49j o t15-o m a-u  
a5\_ e70c-6m z3313 t 55 0 ca-  
u ¥ a5.20 e70

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Welding  
[507a](#)